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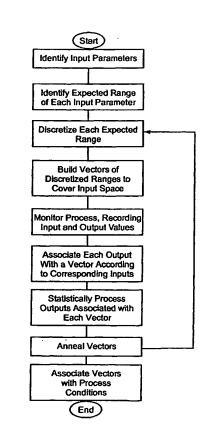
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(54) Title: SYSTEM AND METHOD FOR MONITORING PROCESS QUALITY CONTROL



(57) Abstract: A system and method for monitoring process quality control. A series of input parameters are identified as being significant in effecting the output of a process. Each input parameter has an expected range. Each expected range is discretized into a series of sub-ranges and a vector is built for each possible combination of sub-ranges. The process is then monitored to obtain a statistically significant set of samples, each sample comprising a process output and corresponding inputs (Fig. 2). A knowledge base and model are built (Fig. 5).

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patent (AM, AZ, BY, KG, KZ, MD, RU, TJ, TM), European patent (AT, BE, CH, CY, DE, DK, ES, FI, FR, GB, GR, IE, IT, LU, MC, NL, PT, SE, TR), OAPI patent (BF, BJ, CF, CG, CI, CM, GA, GN, GQ, GW, ML, MR, NE, SN, TD, TG).

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#### INTERNATIONAL SEARCH REPORT

International application No.

PCT/IL01/00937

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A. CLASSIFICATION OF SUBJECT MATTER					
IPC(7) : G06F 7/60, 17/10, 17/50; G06G 7/48					
US CL : 703/2, 6, 13					
According to International Patent Classification (IPC) or to both national classification and IPC					
B. FIELDS SEARCHED					
Minimum documentation searched (classification system followed by classification symbols)					
U.S. : 703/2, 6, 13					
D		avtant that	such documents are included in	the fields controlled	
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Electronic data base consulted during the international search (name of data base and, where practicable, search terms used)					
		or data of	ase and, where practicable, sear	ch terms used)	
Please See Continuation Sheet					
C. DOCUMENTS CONSIDERED TO BE RELEVANT					
Category *	Citation of document, with indication, where ap	nropriate	of the relevant passages	Relevant to claim No.	
X				1-26	
^	US 5,866,437 A (CHEN et al.) 02 February 1999 (02.02.1999), Abstract, Figures 2-3, Background of the Invention, Summary of the Invention, col 2, lines 64 et seq.				
x	US 6,125,235 A (PADILLA et al.) 26 September 2000 (26.09,2000), Abstract, Figures 1-6,				
^		f the Invention, Summary of the Invention, col 5, lines 56 et seq.  A (MOZUMDER et al.) 18 April, 1995 (18.04.1995), Abstract, Figures 1-5,		1-20	
х	•			1-26	
^	Background of the Invention, Summary of the Invention				
x	US 5,546,312 A (MOZUMDER et al.) 13 August, 1			1-26	
<b>^</b>	5, Background of the Invention, Summary of the Inv			1-20	
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Х	1-7c, Background of the Invention, Summary of the			1-20	
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X US 5,646,870 A (KRIVOKAPIC et al.) 08 July, 19 9B, Background of the Invention, Summary of the I				1-20	
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International application No.

# INTERNATIONAL SEARCH REPORT

International application No.

PCT/IL01/00937

#### Box III TEXT OF THE ABSTRACT (Continuation of Item 5 of the first sheet)

The technical features mentioned in the abstract do not include a reference sign between parentheses (PCT Rule 8.1(d)).

#### NEW ABSTRACT

A system and method for monitoring process quality control. A series of input parameters are identified as being significant in effecting the output of a process. Each input parameter has an expected range. Each expected range is discretized into a series of subranges and a vector is built for each possible combination of sub-ranges. The process is then monitored to obtain a statistically significant set of samples, each sample comprising a process output and corresponding inputs (Fig. 2). A knowledge base and model are built (Fig. 5).

Form PCT/ISA/210 (continuation of first sheet(2)) (July 1998)